Work Order ID 61676

August 31, 2010 11:21:18 AM

Item ID: D3826-041 **Accept** **Setup Start**

Revision ID: **Stop**

Item Name: Rib / Gusset Assembly

Start Date: 8/31/10 **Start Qty:** 6.00 **Cust Item ID:**

Required Date: 9/03/10 **Req'd Qty:** 6.00 **Customer:**

Reference:

Approvals: **Process Plan:** CL **Date:** 10/8/31 **Tooling:** _____ **Date:** _____ **Run Start**

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr / **Revision Nbr**									
D3826 / Rev B									
100	Large Fab	0.00							
Large Fab	**Memo**	0.00							
Large Fab	1- use DT9434 to assemble D2325 support gusset together ☑ 2- locate D2325 on rib and weld as per dwg D3826 ☑ A/R ER316 S.S. Rod Batch: M114649								
110	QC9- Inspect visual per QSI004- Fusion Welds	0.00							
QC	**Memo**	0.00							
Quality Control									
120	QC5- Inspect part completeness to step on W/O	0.00							
QC	**Memo**	0.00							
Quality Control									

100: 10/09/23 (6x)

110: 10.09.23

120: 10/09/23 (x6)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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August 31, 2010 11:21:18 AM

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Run Start

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Stop

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location:_____	0.00							
Packaging	Basket cell								
	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
QC	**Memo**	0.00							
Quality Control									

10/09/23 (Gx)

10/09/23

MF 10-9-23

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Picklist Print

August 31, 2010 11:21:17 AM

Work Order ID: 61676

Parent Item: D3826-041

Parent Item Name: Rib / Gusset Assembly

Start Date: 8/31/10 **Required Date:** 9/03/10

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Start Qty: 6.00 **Required Qty:** 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D2235-1 Basket Rib		Manufactured	No				Each	10.0000	6.0000		10/09/22	
				Warehouse Location	**Loc Qty**		**Loc Code**					
				Main Warehouse					B61471 2x			
				WA	10							
				61183	10					4x		
D3929-041 Gusset Assembly		Manufactured	No				Each	5.0000	6.0000		B61472 ① 10/09/22	
				Warehouse Location	**Loc Qty**		**Loc Code**					
				Main Warehouse								
				WA	5							
				60839	5					5x		
D3929-042 Gusset Assembly		Manufactured	No				Each	6.0000	6.0000		10/09/22	
				Warehouse Location	**Loc Qty**		**Loc Code**					
				Main Warehouse								
				WA	6							
				60840	6					6x		

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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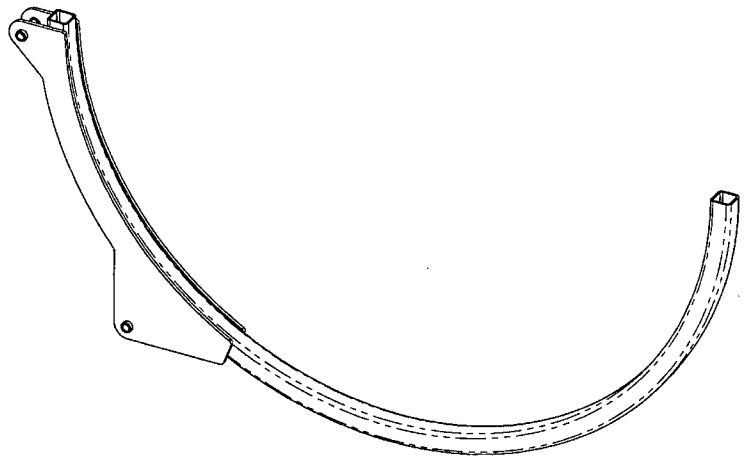
ITEM	QTY. -041	P/N	DESCRIPTION
1	X	D3826-041	RIB/GUSSET ASSY
11	1	D2235-1	RIB
12	1	D3929-041	GUSSET ASSEMBLY
13	1	D3929-042	GUSSET ASSEMBLY

B



D3826-041 RIB/GUSSET ASSY

CL 10/8/31
W10: 61674

RELEASED 09/04/22

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION:N/A
7) WEIGHT: 3.32 lbs B

REV.	DESCRIPTION	BY	DATE
B	D3929-041/-042 WERE D2325 (ZN D3-1 & ZN D6-2); UPDATED WEIGHT (ZN A8-1). REASON: SEE NCR#09-042.	MB	09.04.16
A	NEW ISSUE	MB	08.09.23

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. D3826	REV. B SHEET 1 OF 2
MFG. APPR.			
APPROVED		TITLE RIB/GUSSET ASSY	SCALE NTS
DE APPR.			
DATE	09.04.16		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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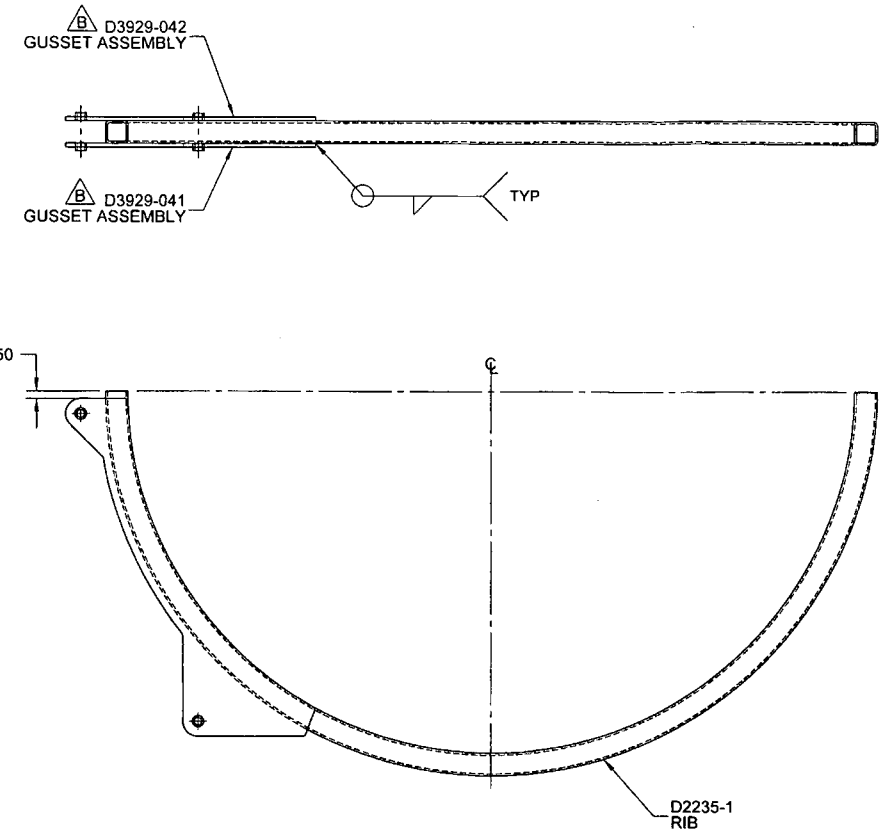

D3826-041 RIB/GUSSET ASSY

W10'.61676

RELEASED 9/04/2

DESIGN		**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. D3826 — REV. B — SHEET 2 OF 2
MFG. APPR.		
APPROVED		TITLE: RIB/GUSSET ASSY — SCALE: NTS
DE APPR.		
DATE	09.04.16	